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TITLE: Printing web roll exchange preparation - involves oblique cutting of web front edge and three-zone adhesive strip, and adhesive on top web face

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## PATENT-FAMILY:

PUB-NO	PUB-DATE	LANGUAGE	PAGES	MAIN-IPC
EP 418527 A	March 27, 1991		000	
CA 2025473 A	March 20, 1991		000	
EP 418527 A3	January 22, 1992		000	

INT-CL (IPC): B31F 5/06; B65H 19/18; B65H 21/00

ABSTRACTED-PUB-NO: EP 418527A

## BASIC-ABSTRACT:

A rotary printing machine, which prints a continuous paper web, is supplied with a roll of paper which can be substituted by a second roll. The new paper roll is prepared for inserting into the printing machine by fastening the free end of the roll to the underlying paper with a self-adhesive strip (4).

The self-adhesive strip is divided into three zones. One zone (7) is coated with adhesive on one side only; the middle zone (6) has both sides free of adhesive; and the third one (5) side is coated with adhesive on both sides. The middle zone has a line of perforations extending over the entire length.

USE/ADVANTAGE - For rotary printing machines, with reliable adhering of new web even at high speed.